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**(54) METHOD FOR
MOLDING MULTI-COLOR
MOLDED ITEM**

(57) Abstract:

PURPOSE: To make it possible to simultaneously obtain a pair of products and consequently contrive to enhance production efficiency by a method wherein shapes of portions, which make at least one set having the same color in products, of respective engraved parts are made different from each other when a rotary mold having a plurality of engraved parts and a multi-color molder are used.

CONSTITUTION: The first coloring part 2a of a first engraved part 2 has an engraved mark 2c, for example, and the corresponding first coloring part 3a of a second engraved part 3 has no engraved mark. Under the state just mentioned above, the injection of red resin from a first nozzle 4 in the first coloring part 2a of the first engraved part 2 and that of amber resin from a second nozzle 5 in the second coloring part 3b of the second engraved part 3 are simultaneously done. After that, a rotary mold 1 is rotated about a rotating axis 1a by 180 degrees and then the injections from the first nozzle 4 and from the second nozzle 5 are done again in the similar procedure. Next, at the time when one cycle comes to an end, a pair of a left lens 10L, which has the mark 2c and is in the first engraved part 2, and a right lens 10R, which has no mark, is obtained.

